

JUNIOR ENGINEERS (MECHANICAL) EXAMINATION

Indicative Syllabus

The standard of the questions in Engineering subjects will be approximately of the level of Diploma in Engineering(Mechanical) from a recognized Institute, Board or University recognized by All India Board of Technical Education. All the questions will be set in SI units. The details of the syllabus are given below:

Section-I

- 1. General Intelligence & Reasoning:** The Syllabus for General Intelligence would include questions of both verbal and non-verbal type. The test may include questions on analogies, similarities, differences, space visualization, problem solving, analysis, judgement, decision making, visual memory, discrimination, observation, relationship concepts, arithmetical reasoning, verbal and figure classification, arithmetical number series etc. The test will also include questions designed to test the candidate's abilities to deal with abstract ideas and symbols and their relationships, arithmetical computations and other analytical functions.
- 2. General Awareness:** Questions will be aimed at testing the candidate's general awareness of the environment around him/her and its application to society. Questions will also be designed to test knowledge of current events and of such matters of everyday observations and experience in their scientific aspect as may be expected of any educated person. The test will also include questions relating to India and its neighbouring countries especially pertaining to History, Culture, Geography, Economic Scene, General Polity and Scientific Research, etc. These questions will be such that they do not require a special study of any discipline.

Section-II : Mechanical Engineering

Theory of Machines and Machine Design

Concept of simple machine, Four bar linkage and link motion, Flywheels and fluctuation of energy, Power transmission by belts – V-belts and Flat belts, Clutches – Plate and Conical clutch, Gears – Type of gears, gear profile and gear ratio calculation, Governors – Principles and classification, Riveted joint, Cams, Bearings, Friction in collars and pivots.

Engineering Mechanics and Strength of Materials

Equilibrium of Forces, Law of motion, Friction, Concepts of stress and strain, Elastic limit and elastic constants, Bending moments and shear force diagram, Stress in composite bars, Torsion of circular shafts, Buckling of columns – Euler's and Rankin's theories, Thin walled pressure vessels.

Thermal Engineering

Properties of Pure Substances: p-v & P-T diagrams of pure substance like H₂O, Introduction of steam table with respect to steam generation process; definition of saturation, wet & superheated status. Definition of dryness fraction of steam, degree of superheat of steam. H-s chart of steam (Mollier's Chart).

1st Law of Thermodynamics: Definition of stored energy & internal energy, 1st Law of Thermodynamics of cyclic process, Non Flow Energy Equation, Flow Energy & Definition of Enthalpy, Conditions for Steady State Steady Flow; Steady State Steady Flow Energy Equation.
2nd Law of Thermodynamics: Definition of Sink, Source Reservoir of Heat, Heat Engine, Heat Pump & Refrigerator; Thermal Efficiency of Heat Engines & co-efficient of performance of Refrigerators, Kelvin – Planck & Clausius Statements of 2nd Law of Thermodynamics, Absolute or Thermodynamic Scale of temperature, Clausius Integral, Entropy, Entropy change calculation of ideal gas processes. Carnot Cycle & Carnot Efficiency, PMM-2; definition & its impossibility.

Air standard Cycles for IC engines: Otto cycle; plot on P-V, T-S Planes; Thermal Efficiency, Diesel Cycle; Plot on P-V, T-S planes; Thermal efficiency.

IC Engine Performance, IC Engine Combustion, IC Engine Cooling & Lubrication.

Rankine cycle of steam: Simple Rankine cycle plot on P-V, T-S, h-s planes, Rankine cycle efficiency with & without pump work.

Boilers; Classification; Specification; Fittings & Accessories: Fire Tube & Water Tube Boilers.

Air Compressors & their cycles; Refrigeration cycles; Principle of a Refrigeration Plant; Nozzles & Steam Turbines

Fluid Mechanics & Machinery

Properties & Classification of Fluid: ideal & real fluids, Newton's law of viscosity, Newtonian and Non-Newtonian fluids, compressible and incompressible fluids.

Fluid Statics: Pressure at a point.

Measurement of Fluid Pressure: Manometers, U-tube, Inclined tube.

Fluid Kinematics: Stream line, laminar & turbulent flow, external & internal flow, continuity equation.

Dynamics of ideal fluids: Bernoulli's equation, Total head; Velocity head; Pressure head; Application of Bernoulli's equation.

Measurement of Flow rate Basic Principles: Venturimeter, Pilot tube, Orifice meter.

Hydraulic Turbines: Classifications, Principles.

Centrifugal Pumps: Classifications, Principles, Performance.

Production Engineering

Classification of Steels: mild steel & alloy steel, Heat treatment of steel, welding – Arc

Welding, Gas Welding, Resistance Welding, Special Welding Techniques i.e. TIG, MIG, etc. (Brazing & Soldering), Welding Defects & Testing; NDT, Foundry & Casting – methods, defects, different casting processes, Forging, Extrusion, etc, Metal cutting principles, cutting tools, Basic Principles of machining with (i) Lathe (ii) Milling (iii) Drilling (iv) Shaping (v) Grinding, Machines, tools & manufacturing processes.

Engineering Drawing

- Introduction to orthographic projection, First angle and Third angle method, their symbols
- Conversion of pictorial view into Orthographic Views – object containing plain surfaces, slanting surfaces, slots, ribs, cylindrical surfaces
- Introduction to isometric projections
- Conversion of orthographic views into isometric view /projection.