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# NHPC JE | SSC JE

LIVE @ 7PM

## BETA ( $\beta$ ) FOR MECHANICAL ENGINEERS

### MOST EXPECTED QUESTIONS

# SET-6

× × ×



BY RK SIR



PINTU MAHATO 5 hours ago

D... Hoga 0.95 to 0.98

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Vartika Vlogs 21 hours ago

0.9

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Pankaj Mahato 20 hours ago

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Mohit Kashyap 9 hours ago

A ❤️ ❤️

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shilpi Kumari ME-09 21 hours ago

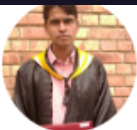
Venturi meters wala question ka answer d hoga

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DIBYAJYOTI KAR 20 hours ago

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Narender Sura 20 hours ago

HW is. A

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roman 19 hours ago

D

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Vartika Vlogs 21 hours ago

Ccccccc

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RAM KUSHWAHA 13 hours ago

Aaaaaaaaa

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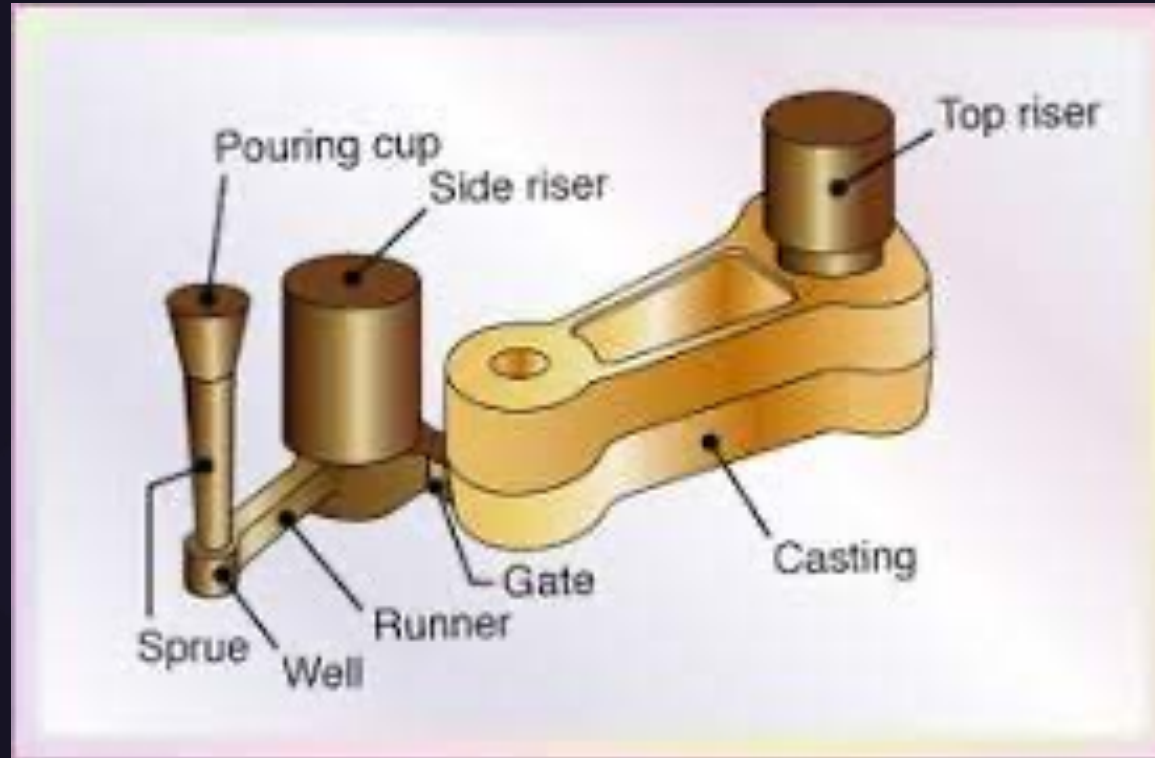
Between two concentrated loads, the shear force diagram for any part of the beam, is a \_\_\_\_\_.

- A. parabola
- B. line inclined to axis
- C. vertical straight line
- D. horizontal straight line



\_\_\_\_\_ is used to minimize splash and turbulence when metal is flown into a down sprue.

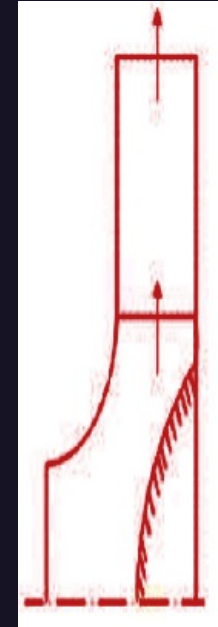
- A. Runner
- B. Pouring cup
- C. Pattern
- D. Riser



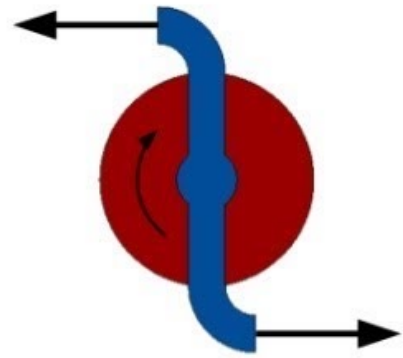


Identify the type of fluid machine in the given figure.

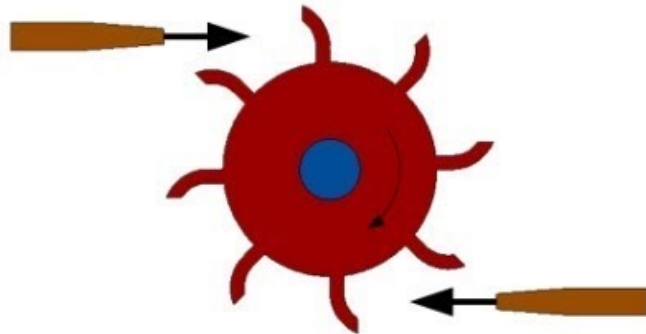
- A. Axial flow
- B. Inverted flow
- C. Radial flow
- D. Mixed flow



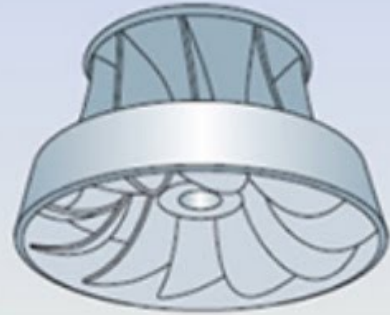




Reaction Turbine



Impulse Turbine



Francis



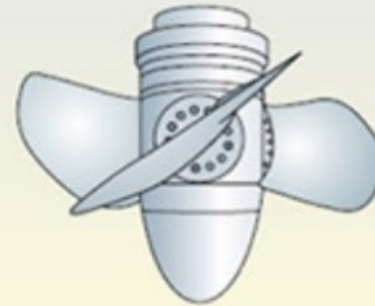
Fixed pitch propeller



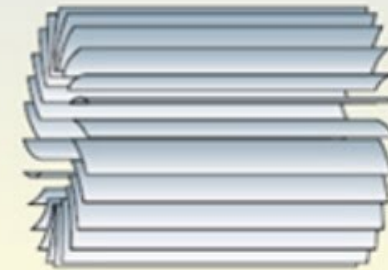
Turgo



Pelton



Kaplan

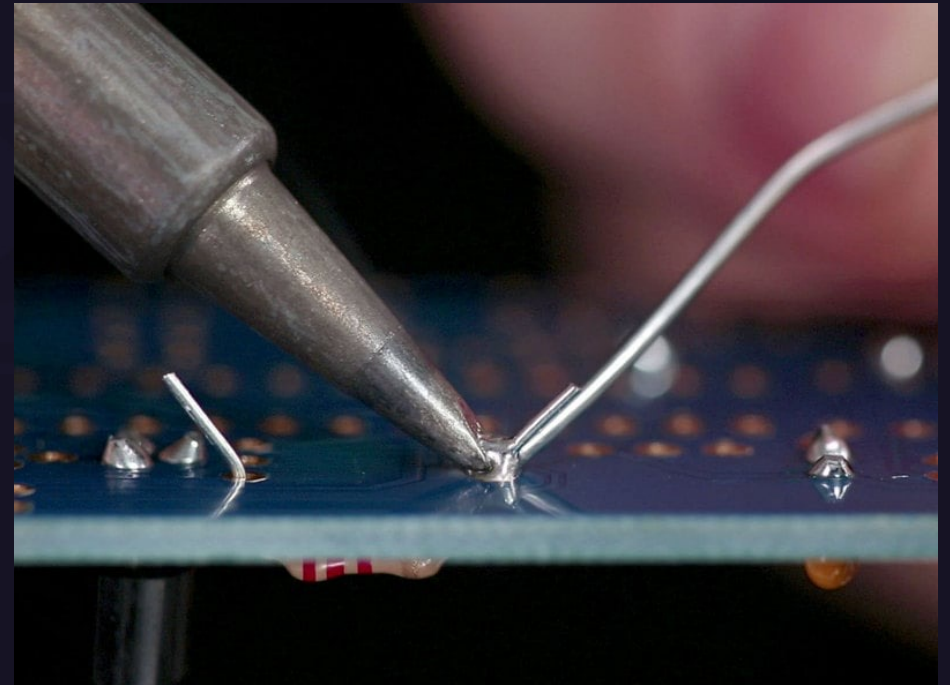


Crossflow



\_\_\_\_\_ is chemically active at soldering temperatures and promotes the wetting action required for successful joining.

- A. Phosphorous
- B. Silver
- C. Tin
- D. Gold





Which of the following is NOT an obstruction type of flow meter?

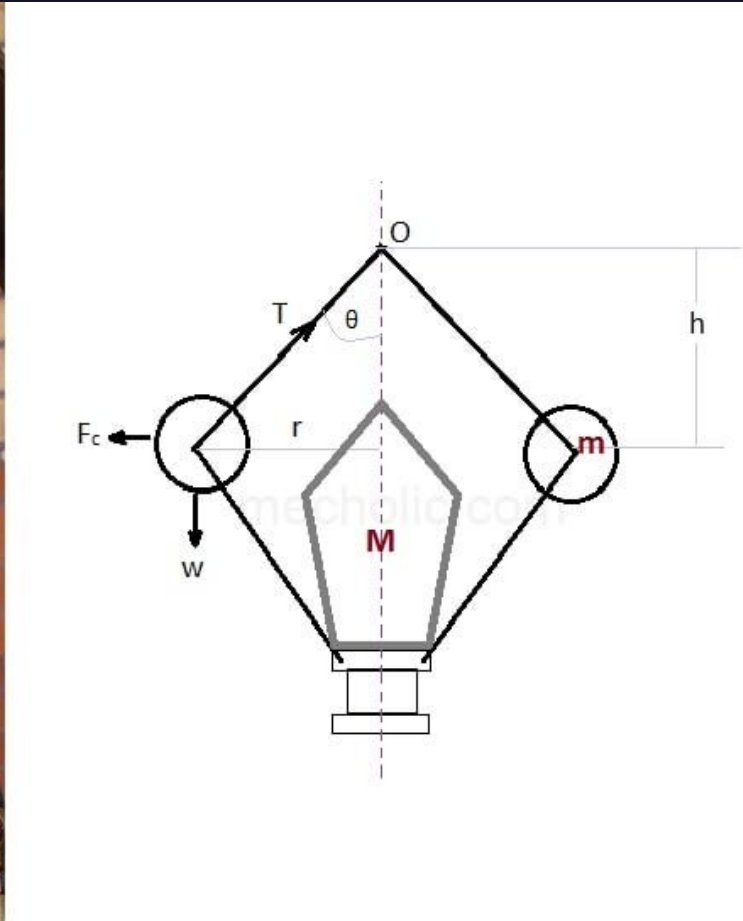
- A. Orifice meter
- B. Nozzle meter
- C. Venturi meter
- D. Pitot tube



Sensitiveness of the governor is denoted as \_\_\_\_\_.

If  $N_1$  = Minimum equilibrium speed,  $N_2$  = Maximum equilibrium speed,  $N$  = Mean equilibrium speed

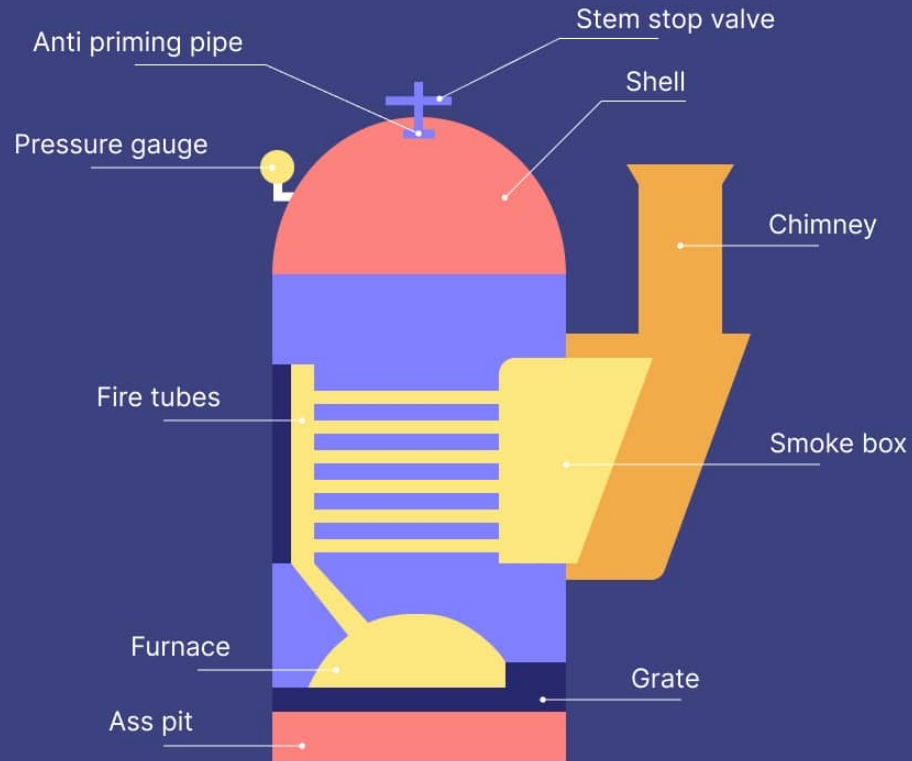
- A.  $(N_2 - N_1) / (N_2 + N_1)$
- B.  $(N_2 - N_1) / N$
- C.  $(N_2 + N_1) / N$
- D.  $N / (N_2 - N_1)$





**Identify the odd one out of the following options with respect to the position of the boiler.**

- A. Locomotive boiler**
- B. Cochran boiler**
- C. Cornish boiler**
- D. Lancashire boiler**





Typical heat factor for TIG welding is taken as \_\_\_\_\_.

- A. 0.3
- B. 0.4
- C. 0.7
- D. 0.2



**Arc energy (AE)** is the energy supplied by the welding arc to the workpiece before the efficiency of the process is considered.

**Heat input (HI)** considers the effect that process efficiency has on the energy that actually reaches the workpiece to form the weld.

Heat input is written as

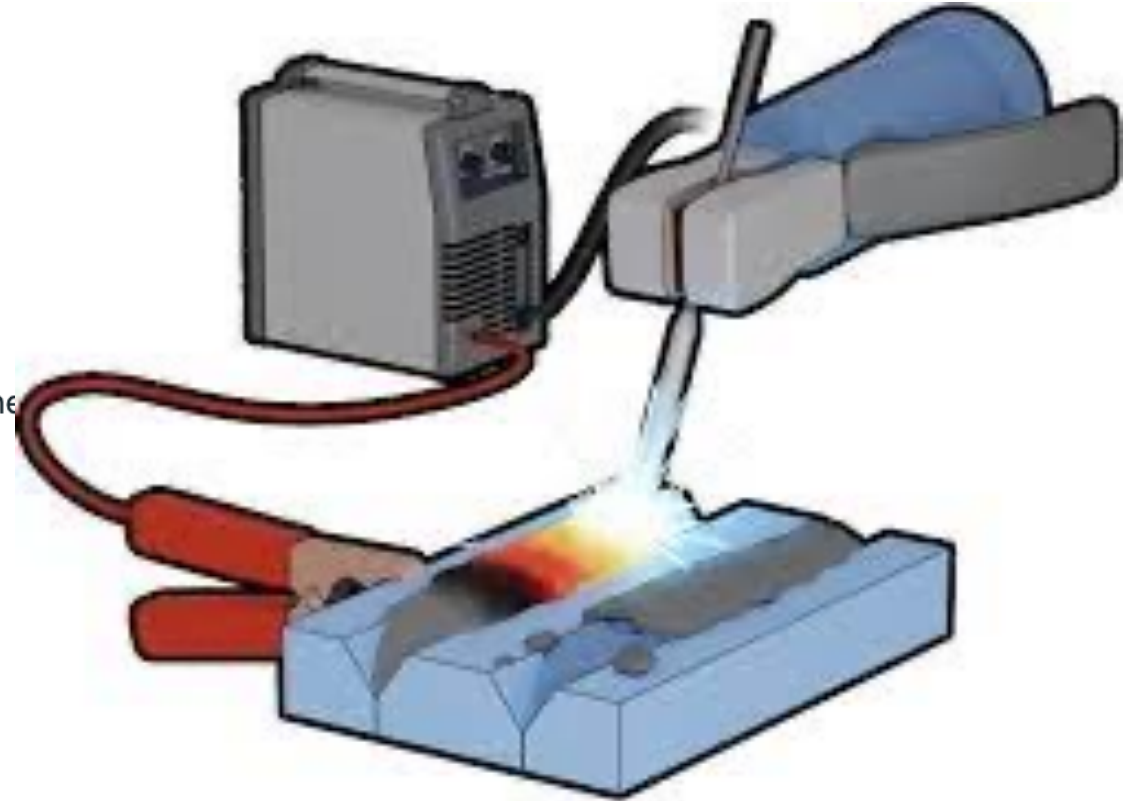
$$HI = \phi \times AE$$

Where  $\phi$  is the Efficiency factor or Heat factor.

Each arc welding process has a different value of heat factor ( $\phi$ ).

To simplify the rating systems, all heat factors relate to the heat factor of the process.

Process	Heat Factor ( $\phi$ )
Submerged Arc Welding (SAW)	1
Shielded Metal Arc Welding (SMAW)	0.8
Flux-Cored Arc Welding (FCAW)	0.8
Metal Inert Gas or Gas Metal Arc Welding (GMAW)	0.8
<b>Tungsten inert gas welding (TIG)</b>	<b>0.6-0.7</b>
Plasma arc welding (PAW)	0.6-0.7





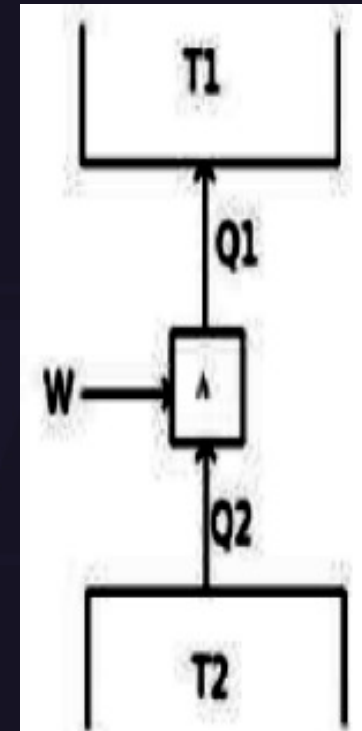
Tap water if used in boilers could directly promote \_\_\_\_\_.

- A. scaling
- B. loss of mechanical property
- C. loss of hardness
- D. corrosion



The COP of component given in the figure is \_\_\_\_\_.

- A.  $W/Q_2$
- B.  $Q_2/W$
- C.  $Q_1/W$
- D.  $W/Q_1$





**Ideal fluids are \_\_\_\_\_.**

- A. viscous and incompressible
- B. non-viscous and incompressible
- C. viscous and compressible
- D. non-viscous and compressible



**Which of the following is NOT a type of riveted joint?**

- A. Tension riveted joint**
- B. Solid riveted joint**
- C. Compression riveted joint**
- D. Tubular riveted joint**



The expression  $F = \mu A (du/dy)$  denotes \_\_\_\_\_.

- A. Newton's law of force
- B. Newton's law of momentum
- C. Newton's law of motion
- D. Newton's law of viscosity



The area of the turning moment diagram represents the \_\_\_\_\_.

- A. motion proceeded per revolution
- B. work done per revolution
- C. energy liberated per revolution
- D. energy consumed per revolution

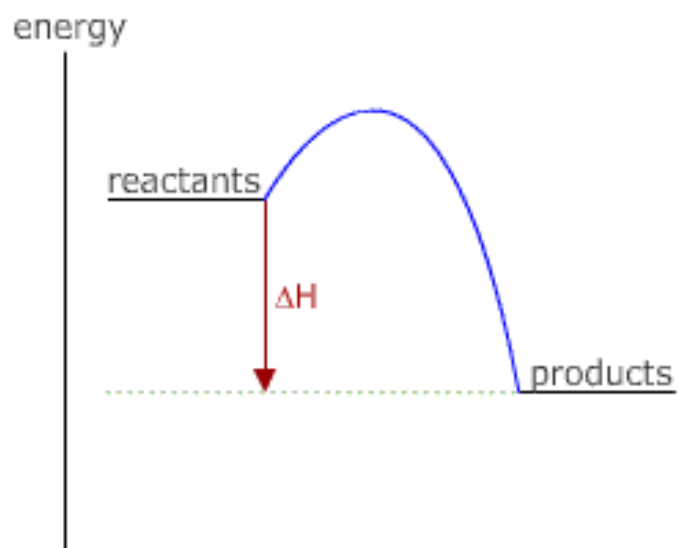


For an exothermic reaction, the change in enthalpy is \_\_\_\_\_.

- A. positive
- B. neutral
- C. negative
- D. constant

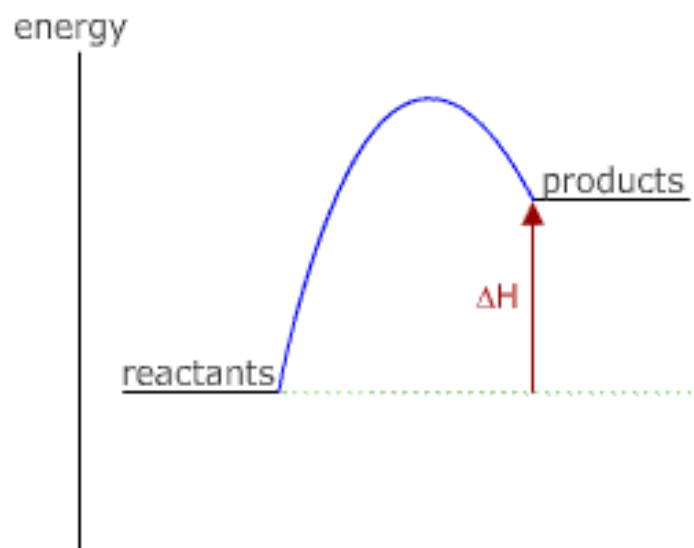


## Exothermic and endothermic reactions



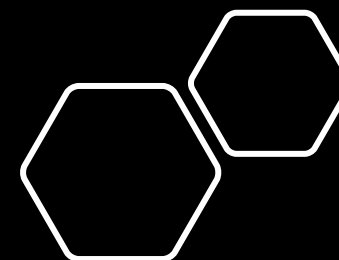
exothermic reaction profile

The reactants of an exothermic reaction have higher energy than the products. The enthalpy change is negative.



endothermic reaction profile

An endothermic reaction has reactants with lower energy than the products. The enthalpy change is positive.





A manometer is generally used to measure \_\_\_\_\_.

- A. moderate pressure
- B. high pressure
- C. low pressure
- D. atmospheric pressure



The sensitivity of simple manometers can be improved by \_\_\_\_\_.

- A. perpendicular tubes
- B. inclined tubes
- C. glass bulb
- D. inverted tubes



Flat pivot bearing is also known as \_\_\_\_\_.

- A. foot step bearing
- B. collar bearing
- C. conical bearing
- D. truncated bearing



Which of following is true for a laminar flow?

A.  $f = 60 / R_e$

B.  $f = 66 / R_e$

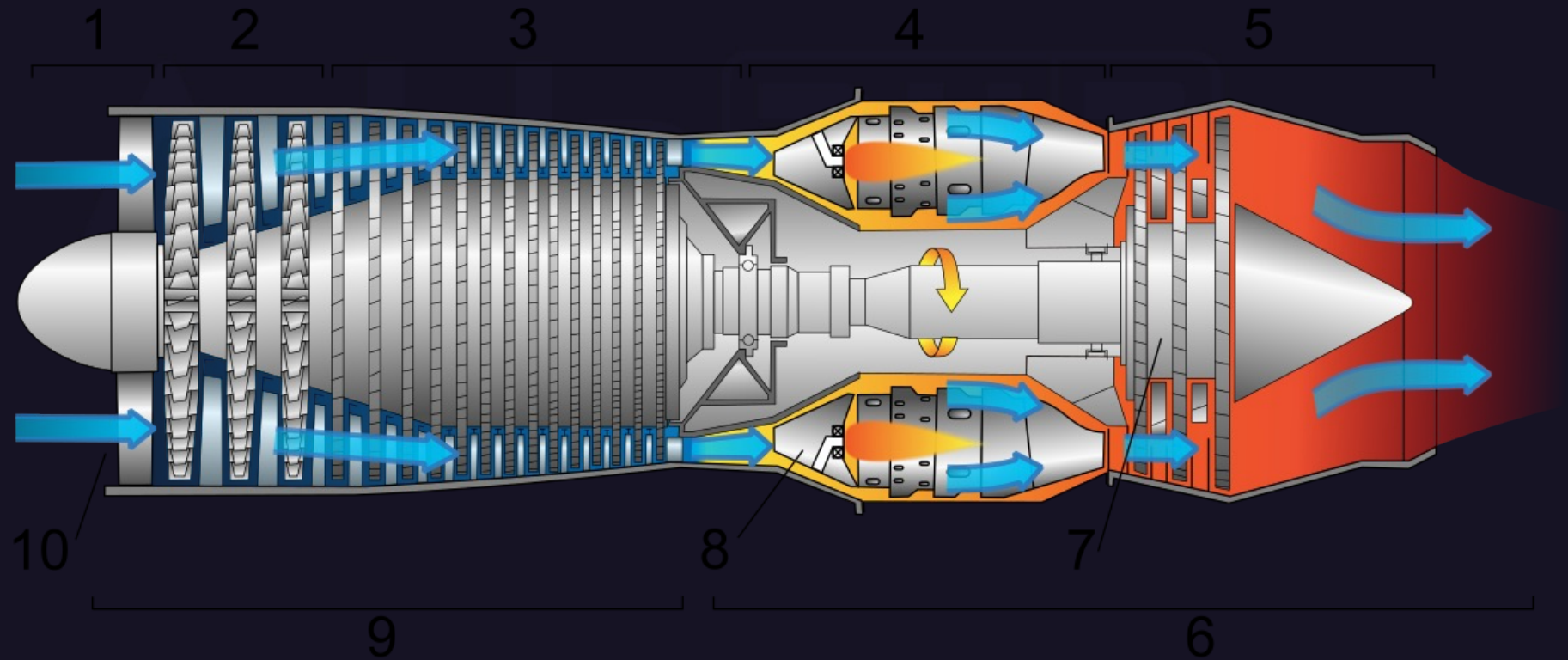
C.  $f = 62 / R_e$

D.  $f = 64 / R_e$



Jet engines employ \_\_\_\_\_ type of compressor

- A. axial flow
- B. rotary flow
- C. radial flow
- D. centrifugal



Ans (A)



**In which of the following heat treatments is the cooling carried out only in the furnace where it is heated?**

- A. Normalizing**
- B. Hardening**
- C. Annealing**
- D. Quenching**

## Normalizing

1. *During normalizing material (loaded batch) cooled in the air.*

2. *The comparatively higher yield points ultimate tensile strength and impact strength.*

3. *Relatively harder material than annealed material.*

4. *Less ductile and very less percentage of elongation.*

5. *Economically cheap process.*

## Annealing

1. *During annealing material cooled in furnace.*

2. *Comparatively lower yield point, Ultimate Tensile strength, and impact strength.*

3. *Low hardness in comparison to normalized parts.*

4. *More ductile and percentages of elongation is more.*

5. *Economically costly*

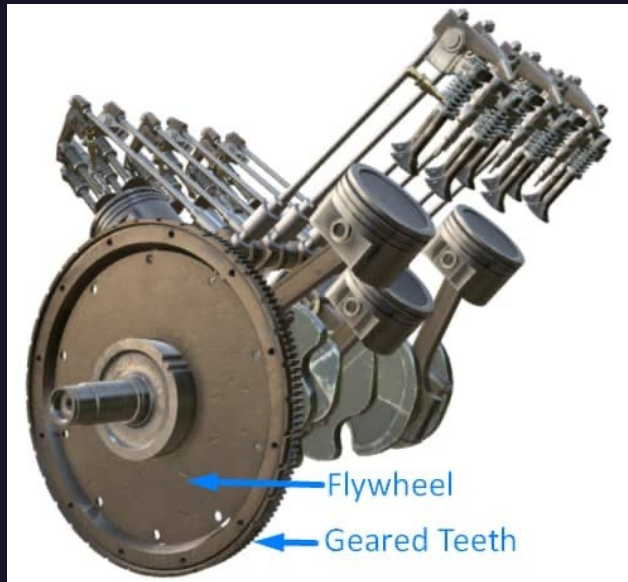




The smaller version of the Lancashire boiler is the

\_\_\_\_\_.

- A. Stirling boiler
- B. Cornish boiler
- C. Cochran boiler
- D. thimble boiler



The equation  $\frac{2(\omega_1 - \omega_2)}{(\omega_1 + \omega_2)}$  represents the \_\_\_\_\_.

- A. coefficient of friction for flywheel
- B. mean speed of the flywheel
- C. maximum fluctuation
- D. coefficient of fluctuation of speed



Orifices are used to measure \_\_\_\_\_.

- A. velocity
- B. flow rate
- C. pressure
- D. density



Which of the following techniques is NOT a type of magnetic particle testing method?

- A. Prod technique
- B. Plate technique
- C. Coil technique
- D. Yoke technique



Identify the odd one out of the following options

- A. Turbulators
- B. Pumps
- C. Baffles
- D. Retarders



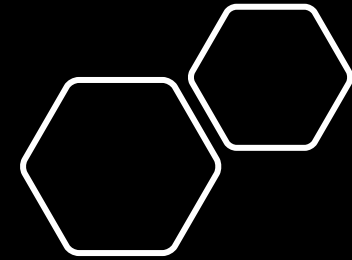
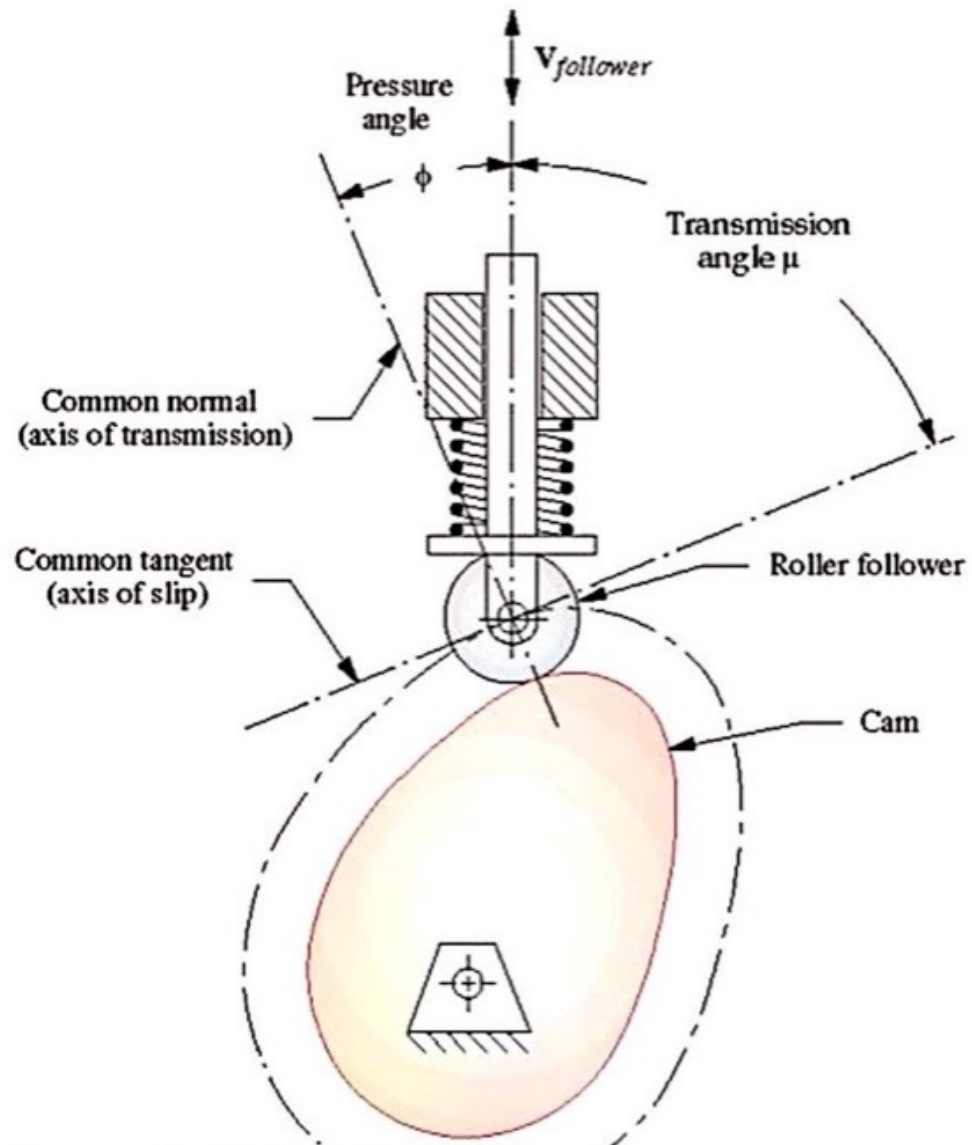
Which cycle consists of two reversible isochores and two reversible adiabatic?

- A. Air cycle
- B. Otto cycle
- C. Diesel cycle
- D. Compression cycle



The angle between the normal to the cam profile and the axis of the follower is called the \_\_\_\_\_.

- A. contact angle
- B. pressure angle
- C. inclination angle
- D. origin angle







Rivets are specified by their length, \_\_\_\_\_ head and type.

- A. strength
- B. colour
- C. diameter
- D. weight



The force required to keep unit length of the surface film in equilibrium is called \_\_\_\_\_.

- A. cohesion force
- B. surface tension
- C. friction force
- D. viscosity force



Newton's \_\_\_\_\_ is also known as the law of inertia.

- A. zeroth law of motion
- B. third law of motion
- C. first law of motion
- D. second law of motion



Heavy trucks use the \_\_\_\_\_ cooling system.

- A. forced-circulation
- B. thermosiphon
- C. evaporative
- D. air



The addition of \_\_\_\_\_ increases the melting point temperature of the tungsten electrode.

- A. thorium
- B. copper
- C. aluminum
- D. iron



Which of the following is NOT a type of SMAW process electrode coating?

- A. Rutile
- B. Basic
- C. Martensitic
- D. Acidic



Parting line is between \_\_\_\_\_.

- A. runner and riser
- B. riser and pouring basin
- C. flask and runner
- D. cope and drag



The flow is \_\_\_\_\_ during the opening of a valve in a pipeline.

- A. laminar
- B. uniform
- C. unsteady
- D. steady





The force of friction always acts in a direction \_\_\_\_\_ to that in which the body tends to move the body.

- A. opposite
- B. perpendicular
- C. inclined
- D. similar