



TPSC JE Gr-VA Previous Year Paper (Mechanical) 08 Oct, 2023

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TR/SET/MECHANICAL/PRE/DEGREE/2023

Test Booklet Series

TEST BOOKLET

GENERAL STUDIES & ENGINEERING APTITUDE

(Signature of the Candidate)

(Invigilator's Signature)

Time Allowed : Two (2) hours

INSTRUCTIONS

- 1. PLEASE CHECK THE TEST BOOKLET DOES NOT HAVE ANY UNPRINTED OR TORN OR MISSING PAGES OR ITEMS ETC. IF SO, GET IT REPLACED BY A COMPLETE TEST BOOKLET.
- 2. ENCODE CLEARLY THE TEST BOOKLET SERIES A,B,C OR D AS THE CASE MAY BE IN THE APPROPRIATE PLACE IN THE ANSWER SHEET BY BLACK BALL POINT PEN ONLY.
- 3. This Test Booklet contains 100 items (questions). Each question has four responses (answers). You will select the responses which you want to mark on the Answer Sheet. In case you feel that there is more than one correct response, mark the response which you consider the most appropriate. In any case, choose ONLY ONE response for each item.
- 4. You have to mark all your responses ONLY on the separate Answer Sheet provided. See directions in the Answer Sheet.
- 5. All items carry equal marks.
- 6. Before you proceed to mark in the Answer Sheet the responses to various items in the Test Booklet, you have to fill in some particulars in the Answer Sheet as per instruction sent to you with your Admission Certificate.
- 7. After you have completed filling in responses on the Answer Sheet and the Examination is completed, you should handover the Answer Sheet to the Invigilator only. You are permitted to take away the Test Booklet.
- 8. Sheets for rough work are appended on the Test Booklet at the end.
- 9. Penalty for wrong answers:
 - (a) There will be four alternatives for the answer to every question. For each question for which a wrong answer has been given by the candidate, **one-fourth** of the marks assigned to that question will be deducted as penalty.
 - (b) If a candidate gives more than one answer, it will be treated as a Wrong Answer even if one of the given answers happens to be correct and there will be same penalty as above to that question.
 - (c) If a question is left blank, i.e., no answer is given by the candidate, there will be **no penalty** for that question.

DO NOT OPEN THIS TEST BOOKLET UNTIL YOU ARE ASKED TO DO SO.





Maximum Marks : 100





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Four options are given against each of the following questions. Select the correct option from the four options and encode it in the Answer Sheet by using <u>Black Ball Point Pen</u> only as per example given below :

Example : P : Aunt Polly wanted to trap Tom —— damaging confessions.into(B) with(C) by(D) on

Example Q : Let's watch — movie; I mean 'Pather Panchali'. (A) a (B) an (C) the (D) no article is needed

PART – A

Direction for Question Nos. 1 to 4.

Choose the most appropriate preposition/article to fill in the blanks.

1.	Mosquitoes breed stagnant water	Choose the most of the shoet of
	(A) in	(B) on
	(C) into	(D) under
		(A) most expensive
2.	He has a shop in the market where he	e deals wheat.
	(A) with	(B) in
	(C) at	(D) of the baselo of live been of
3.	What did you do with camera, I	l lent you?
	(A) a	(B) an observed (D)
	(C) the	(D) no article is neaded
1/TR	/SET/MECHANICAL/PRE/DEGREE/2023/D-225	5 (3) [Turn over



(A) an

(c) a



4. Bring me _____ umbrella that is lying on the bed.

11.264

(B) the

(D) No article is needed

Direction for Question Nos. 5 and 6.

Choose from the given options/words opposite in meaning to the underlined words in the following sentences :

- 5. He spares no pain to come out of this problem.
 - (A) Doubt (B) Pleasure
 - (C) Anger (D) Hesitation

6. He <u>confessed</u> that he had stolen the money.

- (A) Denied (B) Refused
- (C) Opposed

(D) Reacted

Direction for Question Nos. 7 and 8.

Choose the most appropriate Synonym for the underlined words in the sentences :

- 7. Oil is one of the <u>principal</u> sources of energy.
 - (A) most expensive (B) most important
 - (C) most difficult (D) most popular

8. The road will be closed until the <u>blizzard</u> ends.

- (A) snowstorm (B) hurricane
- (C) tornado

(D) thunderstorm

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Direction for Question Nos. 7 and 8.

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The underlined and lettered parts of each sentence below may contain and error in grammar, usage, words choice (diction), or expression (idiom). Read each sentence carefully and identify which item, if any, contains an error. If it contains no error, answer is D.

9.	I hope you'll come	<u>in</u> Spain	89g)	soon. Sind tarkes	No erro	or ^a
	Α	В		С	D	
	nd terror financing and is	nonev ländering a		tion is a waichdog		4. WH
	(A) I hope	(B)	in	y List	s01
	(C) soon	(B) IMF	D)	No error	OHW/	(A)
10.	I shall buy one of the	radios <u>that is</u> or	n sal	le. <u>No error</u>	FATE	(3)
	A B	C		D		
	t hydrogen blending proje	todia's first greet	909	iden has commissi	ment do	HINK
	(A) I shall		B)	one of		
		(B) QAIL			ONGC	(A)
	(C) that is	()	D)]	No error		
		(D) 10L			MIRC	(0)
11	(Cathering Law Days and		D-11			
11.	'Sethusamudram Project'	will connect the	Pair	c strait with	ich State	-11 27
	(A) Gulf of Khambat			Gulf of Kutch	20010-013	
	(A) Gulf of Khambat	(B) Assim	B) (Gulf of Kutch		(A)
	(C) Gulf of Mannar			None of these		
		(D) Priniab	, ,		-Uitar J	
12.	What is 'Angel Tax'?					
				Merger Agreenen	Triputa	7. The
				Tax on individual		
		(B) 19th A	,	etel asdata		
	(C) Tax on Capital Gai	ins (I	D) 1	Tax on startups		
	overaber 1949			tember, 1949	9h Se	(3)
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13. What is 'Saharsh' initiative of Tripura Government?

- (A) Education drive for sanitation workers
- (B) To encourage social and emotional learning in children
- (C) Financial help for poor
 - (D) Drive against child marriages
- 14. Which institution is a watchdog for money laundering and terror financing and issues 'Grey List'?
 - (A) WHO (B) IMF
 - (C) FATF

15. Which institution has commissioned India's first green hydrogen blending project?

(D) WTO

(B) GAIL

(D) IOL

(6)

- (A) ONGC
- (C) NTPC

16. Which State of India has become country's Fully Digital Banking according to SLBC?

(A) Kerala(B) Assam(C) Uttar Pradesh(D) Punjab

17. The Tripura Merger Agreement was signed in New Delhi on

(A) 15th October, 1949
(B) 15th August 1947
(C) 9th September, 1949
(D) 26th November 1949

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- (A) Maharaja Radhakrishore Manikya (B) Maharaja Bir Chandra Manikya
- (C) Maharaja Dhanya Manikya (D) Maharaja Birendra Kishore Manikya
- India won the Under-19 Women's T-20 World Cup Cricket Championship in January, 2023 by beating
 - (A) Pakistan

- (B) England
- (C) Australia (D) South Africa

20. Who was the Chief Guest in India's Republic Day Celebration - 2023 in New Delhi?

- (A) Prime Minister of England
- (C) Prime Minister of Nepal
- (B) President of France
- (D) President of Egypt.

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(7)

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- 21. For a closed system, the difference between the heat added to the system and the work done by the system is equal to
 - (A) Change in enthalpy (B) change in entropy
 - (C) change in temperature (D) change in internal energy
- 22. An inventor says that his new concept of an engine, while working between temperature limits of 27°C and 327°C rejects 45% of heat absorbed from the source. His engine is then equivalent to which one of the following engines?
 - (A) Carnot engine (B) Diesel engine
 - (C) An impossible engine (D) Ericsson engine
- 23. Air at 20°C blows over a hot plate of 50×60 cm² made of carbon steel maintained at 220°C. The convective heat transfer coefficient is 25 W/m²K. What will be the heat loss from the plate?

(B) 2500W

(D) 4000 W

(A) 1500W

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- (C) 3000 W
- 24. Which property of mercury is the main reason for its use in barometers?
 - (A) high density (B) negligible capillary effect
 - (C) very low vapor pressure (D) low compressibility
- 25. The height to which a liquid will rise in an open capillary tube is *inversely* proportional to
 - (A) temperature of liquid(B) density of liquid(C) air pressure(D) surface tension

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- 26. What acceleration would cause the free surface of a liquid contained in an open tank moving in a horizontal track to dip by 45°?
 - (A) g/2
 (B) 2g
 (C) g
 (D) 3g/2
- 27. The piston rod of diameter 20 mm and length 700 mm in a hydraulic cylinder is subjected to a compressive force of 10 kN due to the internal pressure. The end conditions for the rod can be assumed as guided at the piston end and hinged at the other end. The Young's modulus is 200 GPa. The factor of safety for the piston rod is
 - (A) 6.32
 (B) 2.75
 (C) 0.68
 (D) 11.05
- 28. If the number of rivets are 3, diameter of rivets is 10 mm, thickness of the plate to be riveted is 5 mm, bearing strength of rivets is 150 MPa, Tensile strength of the plate is 200 MPa, Sheat strength of rivets is 100 MPa. If the rivets are to be designed to avoid crushing failure, the maximum permissible load P in kN is

(B)

15

(D) 30.00

- (A) 7.50
- (C) 22.50

29. For a four-bar linkage in toggle position, the value of mechanical advantage is

(A) 0.0 (B) 0.5(C) 1.0 (D) ∞

30. A line of 1 meter is shown by 1 cm on a scale. Its Representative Fraction (RF) is

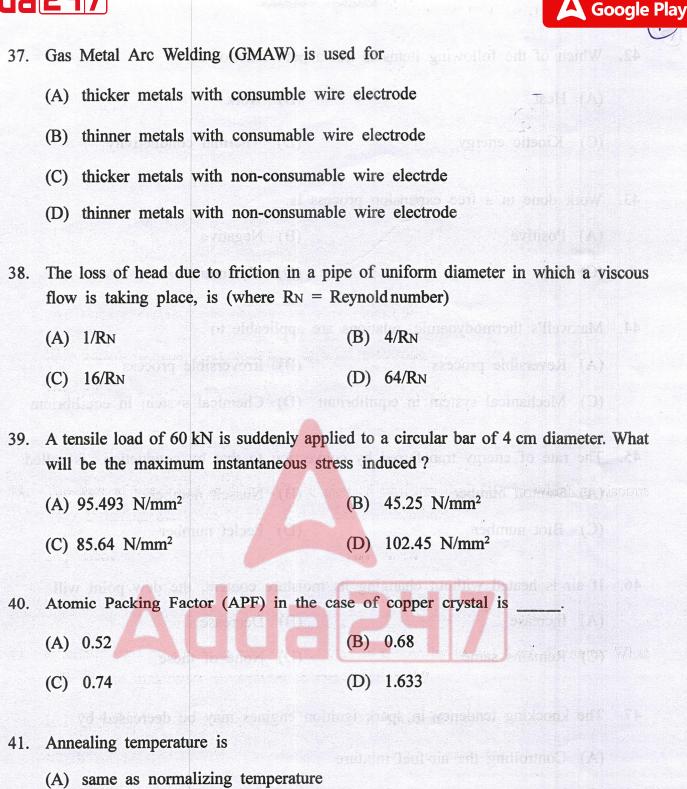
(A)	1 (B) 250 MPs	(B)	100
(C)	1/100	(D)	1/50

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21	A total day has from and	C		
51.	A tetrahedron has four equal(A) Square	d db db db	Rectangular	A.1.
	(C) Triangular		None of these	
32.	A right circular cone resting on to HP, bisecting its axis. The tru	ue shape of		
	(A) Parabola	(B)	Hyperbola	
	(C) Ellipse	(D)	Circle	
33.	is the property that allow	vs the sand	grains to stick together.	
	(A) Adhesiveness	(B)	Collapsibility	
	(C) Cohesiveness	(D)	Permeability .	
		The resolution		
34.		force is de	ns of various forces. In that forces are veloped by a support that not allows	
34.	having various properties. That is	force is de mber.		
34.	having various properties. That is the of its attached mer	force is de mber. (B)	veloped by a support that not allows	
5.	having various properties. That is the of its attached mer (A) Subtraction	(D)	veloped by a support that not allows Rotation Translation	
	 having various properties. That is the of its attached men (A) Subtraction (C) Addition 	(B) (D) the viscous	veloped by a support that not allows Rotation Translation	
	 having various properties. That is the of its attached men (A) Subtraction (C) Addition The ratio of the inertia force to 	(B) (D) the viscous (B)	veloped by a support that not allows Rotation Translation force is called	
5.	 having various properties. That is the of its attached men (A) Subtraction (C) Addition The ratio of the inertia force to (A) Reynold's number (C) Weber's number 	(B) (D) the viscous (B) (D) sile stress or	veloped by a support that not allows Rotation Translation force is called Froude's number Euler's number f 300 MPa in one plane accompanied	
5.	 having various properties. That is the of its attached men (A) Subtraction (C) Addition (C) Addition The ratio of the inertia force to (A) Reynold's number (C) Weber's number A body is subjected to a direct ten 	the viscous (B) (D) (D) (B) (D) (D) (D) (D)	veloped by a support that not allows Rotation Translation force is called Froude's number Euler's number f 300 MPa in one plane accompanied	

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- (B) greater than normalizing temperature
- (C) less than normalizing temperature
- (D) sometimes greater and sometimes lesser than normalizing temperature

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 42. Which of the following items is not a path function? (A) Heat (B) Work (C) Kinetic energy (D) Thermal conductivity 43. Work done in a free expansion process is (A) Positive (B) Negative (C) Zero (D) Maximum 44. Maxwell's thermodynamic. relations are applicable to (A) Reversible process (B) Irreversible process (C) Mechanical system in equilibrium (D) Chemical system in equilibrium 45. The rate of energy transferred by convection to that by conduction is called (A) Stanton number (B) Nusselt number (C) Biot number (D) Peclet number 46. If air is heated without changing its moisture content, the dew point will (A) Increase (B) Decrease (C) Remains same (D) None of these 47. The knocking tendency in spark ignition engines may be decreased by (A) Controlling the air-fuel mixture (B) Controlling the ignition timing (C) Controlling the compression ratio 41. Water Alternative (D) Reducing the compression ratio 	dda	247	
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 47. The knocking tendency in spark ignition engines may be decreased by (A) Controlling the air-fuel mixture (B) Controlling the ignition timing (C) Controlling the exhaust temperature (D) Reducing the compression ratio 			(D) None of these
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(C) Controlling the exhaust temperature(D) Reducing the compression ratio			(A) same as recruitizing tomperatu
(C) Controlling the exhaust temperature(D) Reducing the compression ratio		(B) Controlling the ignition timing	(B), greater than normalizing terror
(D) Reducing the compression ratio			
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1/1R/SE1/MECHANICAL/PRE/DEGREE/2023/D-225 (12)	1/TD		(10)
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- 48. In gear systems, speed reduction means torque any bounded to well tail and
 - (A) Stabilization (B) Increase (B) Increase
 - (C) Reduction (D) None of these

49. In the high gear in the transmission, main shaft turns at the same speed as the

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- (A) Idler shaft (B) Counter shaft
- (C) Clutch shaft (D) None of these
- 50. Queuing theory is applied best in situations where
 - (A) Arrival rate of customers equal to service rate
 - (B) Average service time is greater than average arrival time
 - (C) There is only one channel of arrival at random and the service time is constant
 - (D) The arrival and service rates cannot be analysed through any standard statistical distribution

51. Which is the equivalent value of 1 ton refrigeration in kJ/min? (A) 3000 (B) 12600

(C) 50

(D) 210

52. Water at 42°C is sprayed into a stream of air at atmospheric pressure, dry bulb temperature of 40°C and a wet bulb temperature of 20°C. The air leaving the spray humidifier is not saturated. Which of the following statements is true?

- (A) Air gets cooled and humidified (B) Air gets heated and humidified
- (C) Air gets heated and dehumidified (D) Air gets cooled and dehumidified

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- 53. The first law of thermodynamics is a statement of
 - (A) Conservation of mass
- (B) Conservation of energy
- (C) Conservation of momentum
- (D) Conservation of angular momentum
- 54. In the steady state heat transfer problem, 'Steady' defines correctly by any one of the four options given below. Find the correct answer
 - (A) Temperature is constant with space
 - (B) Heat flow is constant with time
 - (C) Temperature varies with time
 - (D) Heat flow varies with space

55. Arc length in arc welding is generally kept approximately equal to

- (A) half the diameter of electrode
- (B) diameter of electrodes
- (C) two times the diameter of electrode
- (D) equal to minimum plate thickness
- 56. Example of four different types of fluids has been suggested in four different options given below. From these options, choose the correct example for the Pseudo plastic fluid.
 - (A) Tooth paste (B) Paint
 - (C) Gasoline (D) Butter
- 57. Soldering wire is essentially a
 - (A) lead tin (B) tin silver
 - (C) bismuth lead (D) nickel tin

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58. The ratio of the specific heats of a gas at constant pressure and at constant volume ______. (Choose the correct answer).

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- (A) varies with pressure (B) varies with temperature
- (C) is always a constant (D) None of these
- 59. Which of the following relationships is valid only for responsible processes undergone by a closed system of simple compressible substance? Neglect changes in kinetic and potential energy.
 - (A) $\delta Q = dU + \delta W$ (B) T. $dS = dU + \delta W$ (C) T. dS = dU + p.dV(D) $\delta Q = dU + p.dV$
- 60. Consider the following two processes :
 (I) A heat source at 1200K, losses 2500 kJ of heat to the sink at 800K;
 (II) A heat source at 800K, losses 2000 kJ of heat to the sink at 500K.
 Which of the following is true ?
 - (A) Process I is more irrelevant than Process II
 - (B) Process II is more irrelevant than Process I
 - (C) Irreversibility associated in both the processes are equal
 - (D) None of these
- 61. Along the neutral axis of a simply supported beam _____. (Fill up the blank from options given below)
 - (A) Fibres do not undergo strain (B) Fibres undergo to minimum strain
 - (C) Fibres undergo to maximum (D) None of these
- 1/TR/SET/MECHANICAL/PRE/DEGREE/2023/D-225 (15) [Turn over

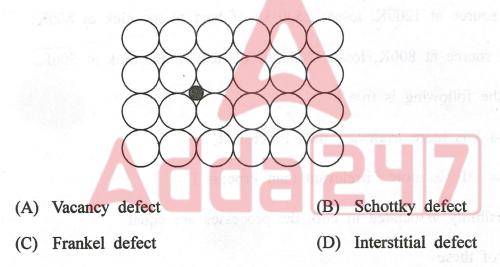


62. If the width of a simply supported beam carrying an isolated load at its centre is doubled, how the deflection of the beam at the centre will be changed?

- (A) 2 times (B) 4 times
- (C) 8 times (D) $\frac{1}{2}$ times
- 63. We know that the section modulus of a rectangular section is proportional to a parameter. Name that parameter.
 - (A) Area of the section (B) Square of the area of the section
 - (C) Product of the area and depth (I
 - (D) Product of the area and width

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64. Which defect does the following diagram represent?



- 65. The acute angle between the tangent to the helix and the axis of the cylinder on which teeth are cut, is known as ______. (Fill up the blank from the options given below)
 - (A) Lead angle

(B) Helix angle

(C) Arc of approach

(D) No such angle exists

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66. Match List 1 with List 2 and select the correct answer by using codes given below :

		List – I	qui	(8)		List – 2 pod (A)
		(Euler's cripplir	ng load)	600	(End	d conditions of column)
4	(a)	$\frac{\pi^2 EI}{L^2}$			(i)	Both ends hinged
	(b)	$\frac{\pi^2 \text{EI}}{4\text{L}^2}$	Setucircle	(8)	(ii)	Both ends fixed
	(c)	$\frac{2\pi^2 \text{EI}}{\text{L}^2}$	Tripeznia	(D)		One end fixed, other end free
ina) enal	(d)	$\frac{4\pi^2 EI}{L^2}$	o insi	they the		One end fixed, other end hinged
	(A)	(a)–(i), (b)–(iii), (c)–(ii),	(d)-(iv)		$(A) f = \frac{2\left(a, t^{1} - (b, t^{1})\right)}{a}$
	(B)	(a)-(iv), (b)-(i), (c)-(iii),	(d)-(ii)		
	(C)	(a)-(i), (b)-(ii)	, (c)–(iv), ((d)-(iii)		
	(D)	(a)-(ii), (b)-(iv	r), (c)-(i),	(d)-(iii)	6	24//
67.	Whi	ch of the follow	ing is an a	morphou	s ma	terial?
	(A)	Glass	a i ga muni a i ga muni	(g) ai)	(B)	Rubber d the led off doldar of
TOWO	(C)	Lead			(D)	Mica
68.	In a	gas turbine plar	nt, what is	the purp	ose	of using a regenerator?
	(A)	increases work	output		(B)	increases pressure ratio
	(C)	increases therma	al efficiency	(D)	(D)	None of these

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69.	What kind of crystal structure Austen	ite have?	Ē
	(A) bcc	(B) hcp	
	(C) fcc	(D) Orthorhombic	

- 70. What is the shape of woodruff key?
 - (A) Cylinder (B) Semicircle
 - (C) Sphere (D) Trapezoid
- 71. For designing a plate clutch for uniform wear, what is the expression for the mean radius of friction surface (r)? Assume that the r_1 and r_2 are the external and internal radii of friction faces respectively.

(A)
$$\mathbf{r} = \frac{2}{3} \left[\frac{(\mathbf{r}_1)^3 - (\mathbf{r}_2)^3}{(\mathbf{r}_1)^2 - (\mathbf{r}_2)^2} \right]$$
 (B) $\mathbf{r} = \frac{2}{3} \left[\frac{(\mathbf{r}_1)^3 - (\mathbf{r}_2)^3}{(\mathbf{r}_1)^2 + (\mathbf{r}_2)^2} \right]$

- $(C) \quad r = \frac{r_1 r_2}{2}$
- 72. Assume that for a belt drive, F_1 is the tension on the tight side of the belt in kg; F_2 is the tension on the slack side of the belt in kg; F is the maximum tension to which the belt can be subjected to (in kg); and, F_c is the centrifugal tension in the belt in kg. Now, select the condition for the transmission of the maximum power by a belt.

 $(D) \quad r = \frac{r_1 + r_2}{2}$

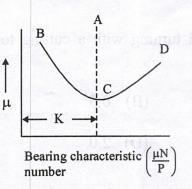
(A) $F = F_c - (F_2 - F_1)$ (B) $F = F_c + (F_2 - F_1)$ (C) $F = \frac{(F2 - F_1)}{3F_c}$ (D) $F = \frac{1}{3}F_c$

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73. This is a graphical representation of relation between the absolute viscosity of lubricant in kg/m.s and the bearing characteristic number required for Journal bearing design. There are four points, viz, A, B, C, and D in this graph. Now, from the options given below select the term by which point 'C' is represented ?



- (A) Rating life
- (C) Specific dynamic capacity
- (B) Bearing modulus

99 units

(D) 117 units

- capacity (D) Rotation factor
- 74. Manufacturing a product requires processing on four machines A, B, C, and D in the order A-B-C-D. The capacities of four machines are A = 100, B = 110, C = 120 and D = 130 units per shift. If the expected output is 90% of the system capacity, then what is the expected output?

(B)

- (A) 90 units
- (C) 108 units
- 75. Between which parameters, Break even analysis chart is drawn?
 - (A) Overhead cost and fixed cost (B) volume of production and income
 - (C) material cost and labour cost (D) None of these
- - (A) Minimum (B) Less than the cost or ordering
 - (C) Equal to the cost of ordering (D) Cost of over-stocking

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77. In oxyacetylene welding, the tubes for acetylene are made of

- (A) copper (B) brass
- (C) steel (D) aluminium
- 78. Minimum shear strain in orthogonal turning with a cutting tool of zero rake angle is
 - (A) 0.0 (B) 0.5
 - (C) 1.0 (D) 2.0
- 79. In turning operation, the feed (f) could be doubled to increase the metal removal rate. To keep the same level of surface finish (h_f) , the nose radius (r) of the tool should be
 - (A) halved
 - (C) doubled

- (B) kept unchanged
- (D) made four times
- 80. In an assembly line for assembling toys, five workers are assigned tasks which take times of 10, 8, 6, 9 and 10 minutes respectively. The balance delay for the line is

(B)

- (A) 43.5%
- (C) 14.0%

(D) 16.3%

14.8%

- 81. The coefficient of thermal expansion is defined as
 - (A) The change in volume per unit volume per degree Celsius
 - (B) The change in length per unit length per degree Celsius
 - (C) The change in pressure per unit pressure per degree Celsius
 - (D) The change in entropy per unit entropy per degree Celsius

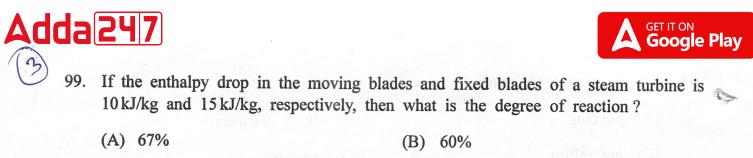
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32.	A Rankine cycle operates betwee	en a hoiler t	emperature of 600%	and a condensor
) 2.	temperature of 40°C. What is the			
			de la	will be equa
	(A) 23.5%	(B)	42.9%	(2V (A)
	(C) 56.5%	(C) (D)	62.5%	
3.	The ratio of specific heat capacit			
	is			
	(A) 0.4		0.7	
	(C) 1.4	(D)	1.0	AN CO
	The efficiency of a screw jack			
	φ = Angle of friction.)			(A) 6.53
	(A) $\alpha = 45^{\circ} + \phi/2$	(B)	$\alpha = 45^\circ - \varphi/2$	
	(C) $\alpha = 90^\circ + \varphi$	D	$\alpha = 90^{\circ} - \varphi$	
	myondes straige), automotio		in or the table in the vi	
5.	The maximum shear stress theory	ry of failure	is also known as	(A) 10-15
	(A) Guest's theory	(B)	Rankine's theory	(Q) \$ 35) a.R.S
	(C) Von Mises' theory	(D)	Tresca's theory	91. Which of th
6.	Simplex method of solving Line	ar Programm	ing Problem uses	(A) altason
	(A) all the points in the feasible	(D)	discharge mechinin	
	(B) only the corner points of t		egion	
	(C) intermediate points within t			
	(D) only the interior points in		region	
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(5)	87.	A company has an annual demand D of annum per piece is equal to the ordering co will be equal to	certa ost pe	in equipments. If its holding cost per an order, then Economic Order Quantity
		(A) √D	(B)	√2D
		(C) D/2	(D)	indeterminate
	88.	In a tool life test, doubling the cutting s original. The Taylor's tool life index is		reduces the tool life to 1/8th of the
		(A) 1/2	(B)	1/8
		(C) 1/4	(D)	1/3
	89.	During orthogonal cutting of mild steel w ratio was obtained as 0.4. The shear ang		
		(A) 6.53	(B)	20.22 (dotten) to elunA = 0
		(C) 22.94	(D)	50.00 Stop + 224 = 10 (A)
	90.	The frequency of the tool in case of Ultr in the range of	rason	ic Machining (USM) is approximately
		(A) 10 – 15 kHz word only a sufficiency	(B)	15-25 kHz
		(C) 25-35 kHz	(D)	35-50 kHz
	91.	Which of the following processes does	not	cause tool wear?
		(A) ultrasonic machining	(B)	electrochemical machining
		(C) electric discharge machining	(D)	anode mechanical machining
	92.	The selection of diameter of electrodes	in a	rc welding is based on
		(A) workpiece material		thickness of workpieces
		(C) voltage		current a fission and along (C)

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93.	Seamless tubes are made	by bas asbett gaivon out at go is volution out it.	10.1
3	(A) piercing	(B) direct extrusion	
	(C) hot rolling	(D) drawing	
94.		etal, which are not hot enough to fuse properly, result as	
	(A) cold shut	(B) swell	
	(C) sand wash	(D) scab	
95.	Which one of the follow is n, then the specific sp	ing is correct? If the number of jets in a Pelton turbi beed is	ne
	(A) ∝√n	(B) ∝ n	
	(C) $\propto n^2$	(D) Independent of n	
96.	Cavitation in a centrifuga	l pump is likely to occur at the	
	(A) impeller exit	(B) impeller inlet	
	(C) diffuser exit	(D) involute casing	
97.	water from reservoir to the lm and velocity of water	turbine is 300m. The length of penstock (L) supplying the turbine is 400m. The diameter of the penstock (D) through penstock (V) is 5 m/s. If coefficient of friction and on the turbine (H_n) would be, nearly	is
	(A) 310 m	(B) 295 m	
	(C) 200m	(D) 150m	
98.	The amount of CO ₂ produ	uced by 1 kg of carbon on complete combustion in kg	is
	(A) 3/11	(B) 3/8	
	(C) 8/3	(D) 11/3	
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(C)	40%	(D) 3	3%

100. The air-fuel ratio for idling speed of an automobile petrol engine is closer to

(A) 10:1	liew.	(B)	15:1	
(C) 17:1		(D)	21 · 1	

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(24)